

# Block battery Ni-Cd range

## SBLE, SBM, SBH types for standard range Installation & operating instructions for Block battery range

### Safety precautions

- WARNING:** Risk of fire, explosion, or burns. Do not disassemble, heat above +70°C (+158°F), or incinerate.
- Never smoke while performing any operation on the battery.
- For protection, wear rubber gloves, long sleeves and appropriate splash goggles or face shield.
- The electrolyte is harmful to skin and eyes. In the event of contact with skin or eyes, wash immediately with plenty of water. If eyes are affected, flush with water, and obtain immediate medical attention.
- Remove all rings, watches and other items with metal parts before working on the battery.
- Use insulated tools.
- Avoid static electricity and take measurements for protection against electric shocks.
- Discharge any possible static electricity from clothing and/or tools by touching an earth-connected part "ground" before working on the battery.
- Ventilation, in accordance with the IEC 62485-2 standard, is mandatory during commissioning and operation

### 1. Receiving the shipment

Do not overturn the package. Upon receipt of the goods, any transportation damage, electrolyte spillage or irregularities must be reported to the carrier and to Saft.

If the cells are shipped filled and charged, the cells are ready for assembly. Storage of cells must not exceed the maximum storage time indicated on the packing case.

### 2. Storage

To ensure maximum protection of the cells, always store the product in its original packaging.

The cells must be stored in a dry, clean and well-ventilated indoor location, away from sunlight and other UV-sources at an ambient temperature between 0°C and +30°C (+32°F and +86°F).

Storage of cells at temperatures above +30°C (+86°F) can result in permanent change and loss of product performance.

### Cells filled and charged

Cells may be stored filled and charged for a period not exceeding 12 months from the date of manufacture. Storage longer than that can result in permanent change and loss of product performance

### Cells empty and discharged

Saft recommends to store cells empty and discharged, following our recommendations, between 0°C and +30°C (+32°F and +86°F).

Cells can be stored like this for many years.

### 3. Installation

#### 3.1. Location

Install the battery in a dry and clean room. Avoid heat, direct sunlight and other UV-source.

The battery will give the best performance when the ambient temperature is between +10°C to +30°C (+50°F to +86°F).

#### 3.2. Mounting

For cells with handles, both must be used when lifting and moving. To prevent electrolyte spillage, do not tip cells.

Verify that cells are correctly interconnected with the appropriate polarity and that the connectors are correctly torqued.

Connections between the battery and the load shall be made with nickel plated cable lugs. Tightening torque for the terminals must be:

- M 6 = 11 ± 1.1 N m (97.4 ± 9.8 lbf.in)
- M 8 = 20 ± 2 N m (177.0 ± 17.7 lbf.in)
- M10 = 30 ± 3 N m (265.0 ± 26.6 lbf.in)

The connectors and terminals should be corrosion-protected by coating with a thin layer of anti-corrosion oil, grease (NO-OX) or approved equal.

#### 3.3. Ventilation

During operation the battery emits a gas mixture of oxygen and hydrogen.

Ventilation inside the battery room must be adequately managed, comply with IEC 62485-2 and local regulations.

To calculate the required ventilation, contact your local Saft representant or use Saft sizing tool, BaSiCs.

### 3.4. Electrolyte

#### Cells filled and charged

If electrolyte is ever spilled from a cell and the level is below the minimum level mark (lower), then refilling with E22 electrolyte is required. Contact your local Saft representative for more details.

#### Cells empty and discharged

Important: The commissioning charge must start within 24 hours but not before 4 hours after the electrolyte has been filled.

If the electrolyte is supplied dry, prepare it according to its separate instructions sheet. The electrolyte to be used is E22. Fill the cells about 20 mm above the minimum level mark (lower) with electrolyte. Then add 25 ml of the cell oil to each vent hole.



### 4. Commissioning

Verify that the vents are closed and ventilation, in accordance with the IEC 62485-2 standard is provided during this operation.

A good commissioning is important and mandatory. After commissioning, the battery must be charged permanently according to section 5.

Prior and during commissioning charge, record all data requested in SAFT's commissioning report available on saft4u.saft.com.

The cell container temperature is to be monitored during commissioning charge. If the temperature exceeds +45°C (+113°F) during charging, then it must be stopped to reduce the temperature. The charging can be resumed when cell container temperature drops below ambient temperature.

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**Note:** When full battery performance is required for capacity test purposes, the battery has to be charged in accordance with IEC 60623 section 7 (7.2 & 7.3).

## 4.1. Cells filled and charged by the factory stored up to 6 months

Always conduct a commissioning charge before use.

### 4.1.1 Constant current charge

Charge for 10 h at 0.2 C<sub>5</sub> A (see Table A).

If the current limit is lower than indicated in the table A, extend the charge time proportionally.

Note: At the end of the charge, the cell voltage may reach the level of 1.80 V per cell, thus the charger shall be able to supply such voltage. When the charger maximum voltage setting is too low to supply constant current charging, divide the battery into two parts to be charged individually.

### 4.1.2 Constant voltage charge

#### Cells filled and charged by the factory

Charge for 24 h at 1.65 V/cell, current limited to 0.2 C<sub>5</sub> A or charge for 48 h at 1.55 V/cell, current limited to 0.2 C<sub>5</sub> A (see Table A).

## 4.2. Cells filled and charged by the factory stored for more than 6 months or cells empty and discharged filled on location

Always conduct a commissioning charge before use.

### 4.2.1 Constant current charge

Charge for 10 h at 0.2 C<sub>5</sub> A (see Table A)

Discharge at 0.2 C<sub>5</sub> A to 1.0 V/cell

Charge for 10 h at 0.2 C<sub>5</sub> A (see Table A).

If the current limit is lower than indicated in the table A, extend the charge time proportionally.

Note: At the end of the charge, the cell voltage may reach the level of 1.80 V per cell, thus the charger shall be able to supply such voltage. When the charger maximum voltage setting is too low to supply constant current charging, divide the battery into two parts to be charged individually.

### 4.2.2. Constant voltage charge

Charge for 30 h at 1.65 V/cell with current limited to 0.2 C<sub>5</sub> A (see Table A).

Discharge at 0.2 C<sub>5</sub> A to 1.0 V/cell

Charge for 30 h at 1.65 V/cell with current limited to 0.2 C<sub>5</sub> A or charge for 48 h at 1.55 V/cell current limited to 0.2 C<sub>5</sub> A (see Table A).

## 4.3.Electrolyte adjustment after commissioning

### 4.3.1 Cells filled and charged by the factory

Check the electrolyte level and adjust it to the maximum level mark (upper) by adding distilled or deionized water.

### 4.3.2 Cells empty and discharged filled on location

Check the electrolyte level and adjust it to the maximum level mark (upper) by adding E22 electrolyte.

## 5. Charging in service

Maintaining the recommended battery charging voltage is very important to ensure long life to the battery. The battery charger must be set to the recommended charging values.

To minimizes the need for topping-up maintenance at high temperatures and increases the charge acceptance at low temperatures. Temperature Compensated Voltage (TCV) is optional and the conditions to apply TCV depend on ambient operating temperature.

TCV from -20°C to +20°C (-4°F to +68°F) increase the charge voltage by 3 mV/°C/cell (+1.7 mV/°F/cell) and from +20°C to +40°C (+68°F to +104°F) decrease the charge voltage by 3 mV/°C/cell (-1.7 mV/°F/cell).

### 5.1. Continuous standby operation, with occasional battery discharge.

Recommended charging voltage at +20°C to +25°C (+68°F to +77°F):

#### • Single level charge:

1.43 - 1.50 ± 0.01 V/cell

#### • Two level charge:

Float level

1.42 ± 0.01 V/cell for L cells

1.40 ± 0.01 V/cell for M and H cells

High rate (boost) level

1.47 - 1.70 ± 0.01 V/cell for L cells

1.45 - 1.70 ± 0.01 V/cell for M and H cells.

A high voltage will increase the speed and efficiency of the recharging.

### 5.2. Buffer operation, where the load exceeds the charger rating.

Recommended charging voltage at +20°C to +25°C (+68°F to +77°F):

1.50 - 1.60 ± 0.01 V/cell

## 6. Preventive maintenance

It is good practice with any system to carry out an inspection of the system once per year or at the recommended topping-up interval period to ensure that the charging system, the battery and the ancillary electronics are all functioning correctly. Additionally, follow your standard preventative maintenance procedures.

Keep the battery clean using only deionized or distilled water. Do not use a wire brush or solvents of any kind. Vent plugs can be rinsed in clean (warm) water if necessary.

It is important that the recommended charging voltage remains unchanged. The charging voltage should be checked and recorded at least once yearly. If a cell float voltage is found below 1.35 V/cell, high-rate charge is recommended to apply to the cell concerned.

High water consumption is usually caused by an improper voltage setting or voltage drift that is above the recommended in-service charging voltages. To maximize the topping-up interval check the charging voltage and adjust as required.

Visually check the electrolyte level. Never let the level fall below the minimum level mark. Use only distilled or deionized water to top-up (see Table A for the quantity of water per cell).

### Electrolyte density measurements do not indicate state of charge or state of health.

Ensure all terminals and connectors are coated with a thin layer of anti-corrosion oil, anti-corrosion grease (NO-OX) or approved equal.

**Note that all these maintenance recommendations followed the IEEE 1106 standard 'Recommended Practice for Installation, Maintenance, Testing and Replacement of Vented Nickel-Cadmium Batteries for Stationary Applications'.**

### 6.1. Changing Electrolyte

In most stationary battery applications, the electrolyte will retain its effectiveness for the life of the battery. However, under special battery operating conditions, if the electrolyte is found to be carbonated, the battery performance can be restored by replacing the electrolyte.

The electrolyte type to be used for replacement is E13 according 'Electrolyte Instructions'.

## 7. Environment

To protect the environment all used batteries must be recycled. Contact your local Saft representative for further information.

**Table A**

Cell type	Capacity	Charging current	Electrolyte vol. between level marks	Electrolyte per cell	Cell connection bolt per pole	Cell type	Capacity	Charging current	Electrolyte vol. between level marks	Electrolyte per cell	Cell connection bolt per pole	Cell type	Capacity	Charging current	Electrolyte vol. between level marks	Electrolyte per cell	Cell connection bolt per pole			
	C <sub>s</sub> Ah	0.2 C <sub>s</sub> A	cm <sup>3</sup>	kg	L		C <sub>s</sub> Ah	0.2 C <sub>s</sub> A	cm <sup>3</sup>	kg	L		C <sub>s</sub> Ah	0.2 C <sub>s</sub> A	cm <sup>3</sup>	kg	L			
<b>SBLE 7.5</b>	7,5	1,5	87	0,08	0,24	M6	<b>SBLE 750</b>	750	150.0	1977	2,72	7,50	3xM10	<b>SBM 161</b>	161	32.2	510	0,71	2,10	M10
<b>SBLE 15</b>	15	3,0	87	0,12	0,35	M6	<b>SBLE 762</b>	762	152.4	1977	2,72	8,10	3xM10	<b>SBM 168</b>	168	33.6	729	0,92	2,70	M10
<b>SBLE 22</b>	22	4,4	129	0,17	0,53	M6	<b>SBLE 790</b>	790	158.0	2082	2,85	8,50	3xM10	<b>SBM 169</b>	169	33.8	510	0,68	2,10	M10
<b>SBLE 30</b>	30	6,0	129	0,15	0,46	M6	<b>SBLE 830</b>	830	166.0	2187	2,99	8,70	3xM10	<b>SBM 184</b>	184	36.8	624	0,91	2,40	M10
<b>SBLE 34</b>	34	6,8	177	0,23	0,70	M6	<b>SBLE 855</b>	855	171.0	2187	2,89	8,90	3xM10	<b>SBM 192</b>	192	38.4	624	0,91	2,70	M10
<b>SBLE 40</b>	40	8,0	224	0,29	0,90	M6	<b>SBLE 890</b>	890	178.0	2381	3,30	9,80	4xM10	<b>SBM 200</b>	200	40.0	729	1,08	3,20	M10
<b>SBLE 47</b>	47	9,4	177	0,20	0,59	M6	<b>SBLE 905</b>	905	181.0	2381	3,18	9,80	4xM10	<b>SBM 208</b>	208	41.6	729	1,08	2,90	M10
<b>SBLE 62</b>	62	12,4	224	0,25	0,70	M6	<b>SBLE 925</b>	925	185.0	2495	3,45	9,20	4xM10	<b>SBM 216</b>	216	43.2	729	1,08	3,20	M10
<b>SBLE 70</b>	70	14,0	299	0,33	1,00	M8	<b>SBLE 980</b>	980	196.0	2600	3,58	10,70	4xM10	<b>SBM 225</b>	225	45.0	729	1,04	3,20	2xM8
<b>SBLE 75</b>	75	15,0	299	0,38	1,20	M8	<b>SBLE 1000</b>	1000	200.0	2706	3,72	11,10	4xM10	<b>SBM 231</b>	231	46.2	729	1,01	2,90	M10
<b>SBLE 85</b>	85	17,0	299	0,45	1,40	M8	<b>SBLE 1020</b>	1020	204.0	2706	3,76	11,30	4xM10	<b>SBM 241</b>	241	48.2	729	1,01	3,00	M10
<b>SBLE 95</b>	95	19,0	299	0,45	1,20	M8	<b>SBLE 1070</b>	1070	214.0	2811	3,85	11,50	4xM10	<b>SBM 250</b>	250	50.0	914	1,32	3,90	2xM10
<b>SBLE 100</b>	100	20,0	404	0,49	1,50	M10	<b>SBLE 1100</b>	1100	220.0	2917	3,98	11,60	4xM10	<b>SBM 260</b>	260	52.0	914	1,32	3,90	2xM10
<b>SBLE 110</b>	110	22,0	404	0,52	1,60	M10	<b>SBLE 1125</b>	1125	225.0	2917	3,87	11,90	4xM10	<b>SBM 270</b>	270	54.0	1133	1,33	4,10	2xM10
<b>SBLE 125</b>	125	25,0	404	0,58	1,70	M10	<b>SBLE 1150</b>	1150	230.0	3119	4,31	12,90	5xM10	<b>SBM 277</b>	277	55.4	914	1,32	3,50	2xM10
<b>SBLE 140</b>	140	28,0	404	0,58	1,80	M10	<b>SBLE 1200</b>	1200	240.0	3224	4,45	12,10	5xM10	<b>SBM 286</b>	286	57.2	914	1,27	3,90	2xM10
<b>SBLE 149</b>	149	29,8	510	0,59	1,80	M10	<b>SBLE 1250</b>	1250	250.0	3330	4,58	13,60	5xM10	<b>SBM 287</b>	287	57.4	1247	1,54	4,20	2xM10
<b>SBLE 165</b>	165	33,0	510	0,71	2,20	M10	<b>SBLE 1300</b>	1300	260.0	3426	4,69	13,60	5xM10	<b>SBM 300</b>	300	60.0	966	1,37	3,70	2xM10
<b>SBLE 176</b>	176	35,2	624	0,72	2,20	M10	<b>SBLE 1350</b>	1350	270.0	3540	4,84	14,40	5xM10	<b>SBM 323</b>	323	64.6	1019	1,43	3,90	2xM10
<b>SBLE 185</b>	185	37,0	510	0,71	2,00	M10	<b>SBLE 1400</b>	1400	280.0	3646	4,98	14,50	5xM10	<b>SBM 335</b>	335	67.0	1019	1,36	4,20	2xM10
<b>SBLE 200</b>	200	40,0	624	0,86	2,60	M10	<b>SBLE 1450</b>	1450	290.0	3848	5,31	15,80	6xM10	<b>SBM 346</b>	346	69.2	1133	1,62	4,80	2xM10
<b>SBLE 215</b>	215	43,0	624	0,86	2,60	M10	<b>SBLE 1500</b>	1500	300.0	4059	5,58	15,60	6xM10	<b>SBM 359</b>	359	71.8	1458	1,73	5,00	2xM10
<b>SBLE 220</b>	220	44,0	729	0,81	2,50	M10	<b>SBLE 1560</b>	1560	312.0	4164	5,71	17,00	6xM10	<b>SBM 369</b>	369	73.8	1247	1,81	4,80	2xM10
<b>SBLE 230</b>	230	46,0	624	0,86	2,70	M10	<b>SBLE 1600</b>	1600	320.0	4270	5,84	16,80	6xM10	<b>SBM 382</b>	382	76.4	1247	1,72	5,30	2xM10
<b>SBLE 255</b>	255	51,0	729	1,00	3,00	M10	<b>SBLE 1660</b>	1660	332.0	4375	5,97	17,40	6xM10	<b>SBM 392</b>	392	78.4	1353	1,99	5,30	2xM10
<b>SBLE 275</b>	275	55,0	729	1,00	2,90	M10	<b>SBLE 1690</b>	1690	338.0	4375	5,97	17,80	6xM10	<b>SBM 404</b>	404	80.8	1353	1,92	5,90	2xM10
<b>SBLE 285</b>	285	57,0	729	0,98	3,00	M10	<b>SBLE 1710</b>	1710	342.0	4375	5,78	17,80	6xM10	<b>SBM 415</b>	415	83.0	1458	2,16	5,80	2xM10
<b>SBLE 300</b>	300	60,0	914	1,29	3,90	2xM10	<b>SBM 11</b>	11	2,2	109	0,09	0,30	M6	<b>SBM 431</b>	431	86.2	1871	2,31	6,40	3xM10
<b>SBLE 325</b>	325	65,0	914	1,29	3,50	2xM10	<b>SBM 15</b>	15	3,0	129	0,10	0,33	M6	<b>SBM 438</b>	438	87.6	1458	2,09	5,80	2xM10
<b>SBLE 334</b>	334	66,8	1019	1,27	3,90	2xM10	<b>SBM 22</b>	22	4,4	109	0,13	0,46	M6	<b>SBM 450</b>	450	90.0	1458	1,98	6,10	2xM10
<b>SBLE 344</b>	344	68,8	1019	1,40	4,30	2xM10	<b>SBM 30</b>	30	6,0	129	0,15	0,46	M6	<b>SBM 461</b>	461	92.2	1458	2,03	5,70	2xM10
<b>SBLE 355</b>	355	71,0	1019	1,42	4,30	2xM10	<b>SBM 39</b>	39	7,8	177	0,28	0,70	M6	<b>SBM 482</b>	482	96.4	1458	2,03	5,90	2xM10
<b>SBLE 365</b>	365	73,0	1019	1,42	4,30	2xM10	<b>SBM 43</b>	43	8,6	255	0,32	0,95	M6	<b>SBM 505</b>	505	101.0	1704	2,47	6,50	3xM10
<b>SBLE 375</b>	375	75,0	1019	1,42	4,00	2xM10	<b>SBM 46</b>	46	9,2	224	0,29	0,90	M6	<b>SBM 526</b>	526	105.2	1704	2,47	7,30	3xM10
<b>SBLE 395</b>	395	79,0	1133	1,57	4,70	2xM10	<b>SBM 50</b>	50	10,0	255	0,32	1,00	M6	<b>SBM 540</b>	540	108.0	2187	2,59	7,50	3xM10
<b>SBLE 415</b>	415	83,0	1133	1,57	4,30	2xM10	<b>SBM 55</b>	55	11,0	224	0,36	1,10	M6	<b>SBM 555</b>	555	111.0	1871	2,72	7,20	3xM10
<b>SBLE 425</b>	425	85,0	1133	1,53	4,70	2xM10	<b>SBM 56</b>	56	11,2	255	0,38	1,10	M6	<b>SBM 575</b>	575	115.0	2495	2,72	8,60	4xM10
<b>SBLE 435</b>	435	87,0	1247	1,73	5,20	2xM10	<b>SBM 65</b>	65	13,0	299	0,37	1,00	M8	<b>SBM 576</b>	576	115.2	1871	2,72	8,00	3xM10
<b>SBLE 460</b>	460	92,0	1247	1,73	4,60	2xM10	<b>SBM 72</b>	72	14,4	299	0,36	1,10	M8	<b>SBM 600</b>	600	120.0	1977	2,89	8,50	3xM10
<b>SBLE 470</b>	470	94,0	1247	1,69	5,20	2xM10	<b>SBM 77</b>	77	15,4	353	0,46	1,40	2xM6	<b>SBM 625</b>	625	125.0	2187	3,24	8,70	3xM10
<b>SBLE 480</b>	480	96,0	1353	1,86	5,60	2xM10	<b>SBM 84</b>	84	16,8	299	0,43	1,20	M8	<b>SBM 649</b>	649	129.8	2187	3,24	9,50	3xM10
<b>SBLE 500</b>	500	100,0	1353	1,86	5,60	2xM10	<b>SBM 86</b>	86	17,2	365	0,44	1,30	M8	<b>SBM 674</b>	674	134.8	2187	3,18	9,30	3xM10
<b>SBLE 510</b>	510	102,0	1353	1,86	5,20	2xM10	<b>SBM 90</b>	90	18,0	365	0,42	1,30	M8	<b>SBM 690</b>	690	138.0	2187	3,04	8,60	3xM10
<b>SBLE 550</b>	550	110,0	1458	1,99	5,80	2xM10	<b>SBM 93</b>	93	18,6	299	0,43	1,30	M8	<b>SBM 703</b>	703	140.6	2187	2,96	9,10	3xM10
<b>SBLE 570</b>	570	114,0	1458	1,95	6,00	2xM10	<b>SBM 100</b>	100	20,0	365	0,52	1,60	M8	<b>SBM 720</b>	720	144.0	2917	3,04	10,00	4xM10
<b>SBLE 600</b>	600	120,0	1643	2,28	6,30	3xM10	<b>SBM 107</b>	107	21,4	510	0,62	1,90	M10	<b>SBM 723</b>	723	144.6	2187	3,04	8,90	3xM10
<b>SBLE 620</b>	620	124,0	1643	2,21	6,80	3xM10	<b>SBM 112</b>	112	22,4	365	0,52	1,40	M8	<b>SBM 740</b>	740	148.0	2495	3,63	9,60	4xM10
<b>SBLE 650</b>	650	130,0	1757	2,44	6,60	3xM10														

**Table A**

Cell type	Capacity	Charging current	Electrolyte vol. between level marks	Electrolyte per cell	Cell connection bolt per pole	Cell type	Capacity	Charging current	Electrolyte vol. between level marks	Electrolyte per cell	Cell connection bolt per pole	Cell type	Capacity	Charging current	Electrolyte vol. between level marks	Electrolyte per cell	Cell connection bolt per pole	
<b>SBM 866</b>	866	173.2	2917	4,32 12,70	4xM10	<b>SBH 149</b>	149	29.8	1019	1,33 4,10	2xM10	<b>SBH 600</b>	600	120.0	2917	4,05 12,90	4xM10	
<b>SBM 890</b>	890	178.0	2917	4,26 12,50	4xM10	<b>SBH 153</b>	153	30.6	729	1,04 3,20	M10	<b>SBH 615</b>	615	123.0	2917	4,15 13,00	4xM10	
<b>SBM 900</b>	900	180.0	3646	4,06 12,50	5xM10	<b>SBH 157</b>	157	31.4	1019	1,24 3,70	2xM10	<b>SBH 630</b>	630	126.0	3119	4,55 14,00	5xM10	
<b>SBM 920</b>	920	184.0	2917	4,06 11,80	4xM10	<b>SBH 170</b>	170	34.0	1133	1,49 4,60	2xM10	<b>SBH 640</b>	640	128.0	3119	4,48 13,00	5xM10	
<b>SBM 940</b>	940	188.0	2917	4,12 12,00	4xM10	<b>SBH 177</b>	177	35.4	1247	1,60 4,50	2xM10	<b>SBH 655</b>	655	131.0	3224	4,67 14,40	5xM10	
<b>SBM 965</b>	965	193.0	3057	4,28 11,40	6xM10	<b>SBH 179</b>	179	35.8	914	1,33 3,80	2xM10	<b>SBH 670</b>	670	134.0	3330	4,86 15,00	5xM10	
<b>SBM 1009</b>	1009	201.8	3330	4,88 14,30	5xM10	<b>SBH 190</b>	190	38.0	966	1,53 4,70	2xM10	<b>SBH 680</b>	680	136.0	3435	5,07 15,60	5xM10	
<b>SBM 1040</b>	1040	208.0	3646	5,40 14,60	5xM10	<b>SBH 196</b>	196	39.2	1247	1,52 4,40	2xM10	<b>SBH 690</b>	690	138.0	3540	5,30 16,30	5xM10	
<b>SBM 1082</b>	1082	216.4	3646	5,40 16,70	5xM10	<b>SBH 204</b>	204	40.8	1019	1,47 4,60	2xM10	<b>SBH 705</b>	705	141.0	3646	5,43 16,40	5xM10	
<b>SBM 1107</b>	1107	221.4	3646	5,34 15,60	5xM10	<b>SBH 218</b>	218	43.6	1133	1,75 5,40	2xM10	<b>SBH 725</b>	725	145.0	3646	5,36 16,50	5xM10	
<b>SBM 1150</b>	1150	230.0	3646	5,07 15,70	5xM10	<b>SBH 230</b>	230	46.0	1247	1,89 5,60	2xM10	<b>SBH 753</b>	753	150.6	3646	5,33 16,40	5xM10	
<b>SBM 1181</b>	1181	236.2	3646	5,14 15,00	5xM10	<b>SBH 236</b>	236	47.2	1458	1,76 5,70	2xM10	<b>SBH 765</b>	765	153.0	3646	5,18 16,20	5xM10	
<b>SBM 1220</b>	1220	244.0	4270	6,31 16,90	6xM10	<b>SBH 244</b>	244	48.8	1247	1,88 5,80	2xM10	<b>SBH 785</b>	785	157.0	3848	5,59 17,20	6xM10	
<b>SBM 1250</b>	1250	250.0	4164	5,85 18,00	6xM10	<b>SBH 256</b>	256	51.2	1247	1,79 5,20	2xM10	<b>SBH 800</b>	800	160.0	3848	5,52 17,00	6xM10	
<b>SBM 1274</b>	1274	254.8	4270	6,31 18,50	6xM10	<b>SBH 265</b>	265	53.0	1871	2,40 6,80	3xM10	<b>SBH 825</b>	825	165.0	4164	6,08 18,70	6xM10	
<b>SBM 1324</b>	1324	264.8	4375	6,42 18,80	6xM10	<b>SBH 270</b>	270	54.0	1353	1,98 6,10	2xM10	<b>SBH 840</b>	840	168.0	4270	6,27 19,30	6xM10	
<b>SBM 1390</b>	1390	278.0	4375	6,09 17,40	6xM10	<b>SBH 281</b>	281	56.2	1458	2,17 6,60	2xM10	<b>SBH 865</b>	865	173.0	4155	5,92 18,10	6xM10	
<b>SBM 1445</b>	1445	289.0	4375	6,09 17,70	6xM10	<b>SBH 293</b>	293	58.6	1458	2,14 6,60	2xM10	<b>SBH 890</b>	890	178.0	4375	6,34 19,50	6xM10	
<b>SBM 1465</b>	1465	293.0	4375	6,09 17,70	6xM10	<b>SBH 294</b>	294	58.8	1871	2,28 6,50	3xM10	<b>SBH 910</b>	910	182.0	4375	6,27 19,30	6xM10	
<b>SBH 8.3</b>	8.3	1,7	87	0,11 0,39	M6	<b>SBH 307</b>	307	61.4	1458	2,07 6,50	2xM10	<b>SBH 920</b>	920	184.0	4375	6,30 19,30	6xM10	
<b>SBH 12</b>	12	2,4	109	0,13 0,44	M6	<b>SBH 323</b>	323	64.6	1643	2,42 7,50	3xM10							
<b>SBH 16</b>	16	3,2	129	0,15 0,48	M6	<b>SBH 334</b>	334	66.8	1757	2,66 8,20	3xM10							
<b>SBH 19</b>	19	3,8	202	0,28 0,77	M6	<b>SBH 345</b>	345	69.0	1871	2,84 8,40	3xM10							
<b>SBH 25</b>	25	5,0	202	0,36 0,92	M6	<b>SBH 353</b>	353	70.6	2187	2,63 8,60	3xM10							
<b>SBH 29</b>	29	5,8	255	0,34 0,95	M6	<b>SBH 363</b>	363	72.6	1871	2,79 8,60	3xM10							
<b>SBH 34</b>	34	6,8	224	0,36 1,10	M6	<b>SBH 375</b>	375	75.0	1871	2,76 8,50	3xM10							
<b>SBH 38</b>	38	7,6	255	0,40 1,20	M6	<b>SBH 383</b>	383	76.6	1871	2,69 7,80	3xM10							
<b>SBH 39</b>	39	7,8	299	0,38 1,10	M8	<b>SBH 393</b>	393	78.6	2495	3,03 8,70	4xM10							
<b>SBH 49</b>	49	9,8	365	0,47 1,30	M8	<b>SBH 400</b>	400	80.0	1977	2,88 8,90	3xM10							
<b>SBH 51</b>	51	10,2	299	0,45 1,30	M8	<b>SBH 410</b>	410	82.0	2082	3,09 9,50	3xM10							
<b>SBH 59</b>	59	11,8	404	0,55 1,50	M10	<b>SBH 422</b>	422	84,4	2187	3,26 9,80	3xM10							
<b>SBH 64</b>	64	12,8	365	0,55 1,60	M8	<b>SBH 440</b>	440	88,0	2187	3,21 9,90	3xM10							
<b>SBH 69</b>	69	13,8	510	0,66 1,80	M10	<b>SBH 450</b>	450	90,0	2187	3,18 9,80	3xM10							
<b>SBH 77</b>	77	15,4	404	0,55 1,60	M10	<b>SBH 460</b>	460	92,0	2187	3,11 9,70	3xM10							
<b>SBH 79</b>	79	15,8	510	0,62 1,80	M10	<b>SBH 471</b>	471	94,2	2917	3,51 11,40	4xM10							
<b>SBH 88</b>	88	17,6	624	0,80 2,20	M10	<b>SBH 473</b>	473	94,6	2495	3,83 11,80	4xM10							
<b>SBH 89</b>	89	17,8	457	0,67 1,90	M10	<b>SBH 484</b>	484	96,8	2495	3,77 11,60	4xM10							
<b>SBH 98</b>	98	19,6	624	0,76 2,20	M10	<b>SBH 491</b>	491	98,2	3119	3,79 10,90	5xM10							
<b>SBH 102</b>	102	20,4	510	0,74 2,10	M10	<b>SBH 510</b>	510	102,0	2495	3,58 10,40	4xM10							
<b>SBH 110</b>	110	22,0	729	0,92 2,90	M10	<b>SBH 523</b>	523	104,6	2600	3,80 11,70	4xM10							
<b>SBH 115</b>	115	23,0	624	0,95 2,80	M10	<b>SBH 537</b>	537	107,4	2706	4,00 12,30	4xM10							
<b>SBH 118</b>	118	23,6	729	0,88 2,70	M10	<b>SBH 560</b>	560	112,0	2917	4,34 13,10	4xM10							
<b>SBH 128</b>	128	25,6	624	0,90 2,60	M10	<b>SBH 575</b>	575	115,0	2917	4,32 13,30	4xM10							
<b>SBH 137</b>	137	27,4	1019	1,32 3,70	2xM10	<b>SBH 589</b>	589	117,8	2917	4,29 13,20	4xM10							
<b>SBH 141</b>	141	28,2	729	1,09 3,30	M10	<b>SBH 590</b>	590	118,0	3646	4,39 14,30	5xM10							

**Saft**

26 quai Charles Pasqua

92300 Levallois-Perret -

FRANCE

Tel. : +33 (0)1 58 63 16 00

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